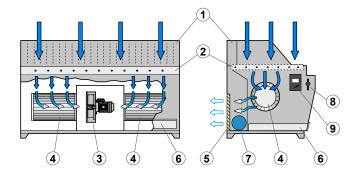
#### SUCTION BENCH FOR SANDING DUSTS





# **COMPONENTS**



- 1. Side walls and extraction frontal wall (optional)
- 2. Vacuum table with scratch-resistant strips
- 3. Transmission centrifugal aspirator
- 4. Pleated cartridges in antistatic aluminized polyester
- 5. Cells with acrylic filters at the outlet
- 6. Removable collection drawers
- 7. Compressed air tank
- 8. Compressed air connection
- 9. IP55 electrical panel with integrated emergency button

# USE

• Suction and filtration of dust produced by sanding

#### **FEATURES**

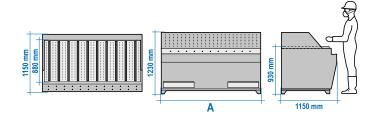
- Built in galvanized metal sheets
- Dust filtration with cartridges made of antistatic aluminized polyester
- · Air compressed jet cleaning
- 2 extractable drawers for collected dust
- Final filtration stage with acrylic fiber

# **OPTIONAL**

- Compressed air connection
- Side walls and frontal suction wall
- Wheel mounted
- Automatic timed filter cleaning system
- Atex vacuum cleaner

# **TECHNICAL DATA**

MODEL	Α	FLOW RATE	Power	CARTRIDGES	Ø Cartridges	CARTRIDGES LENGTH	WEIGHT
	mm	m³/h	kW	n	mm	mm	Kg
ZB/SAND/1M	1000	2800	1,1	2	325	400	180
ZB/SAND/15M	1500	3900	1,5	2	325	600	210
ZB/SAND/2M	2000	4300	1,5	4	325	600	250
ZB/SAND/25M	2500	5400	2,2	4	325	700	310
ZB/SAND/3M	3000	6500	2,2	4	325	1000	350







# USE

- Suction of dust produced by small restoration works, gluing, etc.
- Suction of sanding dust

# **FEATURES**

- Table ideal for centralised systems, supplied as standard without filter, fan and control panel
- Made of high-grade sheet metal panels
- Adjustable feet to adjust the height of the table according to the operator's needs or to allow installation on not perfectly leveled surfaces
- Easy handling by forklift
- · Lateral hole for exhausting the air to be treated

# STANDARD SUPPLY

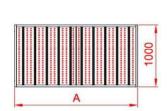
- Galvanized sheet frame
- Scratch-resistant strips
- Adjustable feet

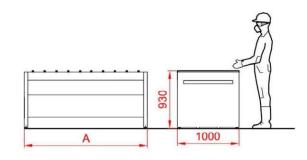
# **OPTIONAL**

- 2 suction side walls and 1 frontal suction wall
- Spark-proof metallic filter

# **TECHNICAL DATA**

MODEL A		MINIMUM RECOMMENDED FLOW RATE	CONNECTION TUBE DIAMETER	WEIGHT
	mm	m³/h	mm	Kg
ZB/E/15C	1550	2700	220	110
ZB/E/2C	2050	3600	250	145
ZB/E/25C	2550	4500	270	180
ZB/E/3C	3050	5400	300	210









# USE

- Welding operations
- Glueing operations
- Blowing operation with compressed air
- Grinding and deburring operations
- Powder weighing operations
- Operations with dusty substances
- Operations with odorous substances
- Toner cartridge remanufacturing operations for printers

# **FEATURES**

- Strong structure with metal sheet 2-3 mm thickness
- Strong table top in perforated metal sheet
- Available with scratch resistant top in polypropylene
- Dust collection drawers
- Internal manifold with anti-spark metal pre-filter function and for homogeneous distribution of suction
- Removable front and side walls
- Available in version for centralized system (ZB/C) or already coupled to fan (ZB)
- Available in ATEX Ex II 3D version

# **STANDARD SUPPLY**

- Removable front and side walls
- Centrifugal fan (only ZB models)
- Dust collection drawers

# **PRODUCTIONS**









**ZB** [Downdraft tables for welding fumes, with suction walls and metallic mesh filter. Complete with fan.]

MODEL	AIR FLOW	FAN	Power	$\Delta \mathbf{P}$ available	MAX LOAD	Α	В
	m³/h		kW	mm H₂O	Kg/m²	mm	mm
ZB1	2400	DTD 312	1,1/1400	25	150	1210	950
ZB15	3400	DTD 314	1,5/1400	25	150	1760	1500
ZB2	4200	DTD 352	2,2/1400	40	150	2160	1900
ZB3	6100	DTD 354	3/1400	40	150	3160	2900

**ZB/C** [Downdraft tables for fumes and grinding dust, with suction walls and metallic mesh filter. Foe centralized system, without fan.]

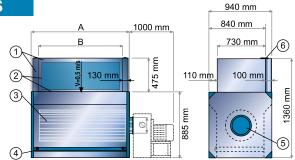
MODEL	ØIN	MINIMUM RECOMMENDED FLOW RATE FOR FUMES AND ODOURS	MINIMUM RECOMMENDED FLOW RATE FOR DUST	$\Delta P$ static	MAX LOAD	Α	В
	mm	m³/h	m³/h	mm H <sub>2</sub> O	Kg/m²	mm	mm
ZB1/C	250	2400	3600	25	150	1210	950
ZB15/C	300	3400	5200	25	150	1760	1500
ZB2/C	350	4200	6300	25	150	2160	1900
ZB3/C	400	6100	9200	25	150	3160	2900

**ZB/S** [Downdraft tables without walls]

Tables have a smaller diameter and a lower flow rate. The exact values depend on the type of system

#### **COMPONENTS AND DIMENSIONS**

- 1. Removable suction walls
- 2. Suction grilles
- 3. Metallic pre-filter
- 4. Collection drawer
- 5. Suction
- 6. Wall fixing clips



#### **OPTIONAL**

- [BOX/INS95] Soundproofing box for fan models up to 350
- [APE/LAT] Hinged side walls for side opening
- [ZB/ATEX] Atex Ex II 3D version

- [CART/PREF] Cartuccia in lamiera forata
- [P/ZB] Piano in lamiera forata (da 1 a 3 metri)

#### SUCTION BENCH FOR DUST AND FUMES WITH CARTRIDGE FILTER





# **PRODUCTIONS**





#### USE

- Blowing parts cleaning operations
- Mechanical processing operations: grinding and deburring on metals that don't produce sparks
- Powder product weighing operations
- Operations with dusty substances
- Operations to regenerate toner cartridges for printers

# **FEATURES**

- Sturdy construction with electro-welded 2-3 mm sheet metal
- Sturdy perforated sheet top
- Available with scratch-resistant perforated polypropylene top
- Coarse parts collection tray
- High performance filter cartridge with manual compressed air cleaning (with button)
- · Cleaning management timer
- Removable side and front walls
- Available in version for centralized plants (ZB/POL/C) or already coupled to fan (ZB/POL)
- Available in ATEX Ex II 3D version

#### **STANDARD SUPPLY**

- Removable side and front walls
- Fan (ZB POL models only)
- Collection drawer

#### **RESTRICTIONS**

- Not suitable for explosive or flammable dusts, hygroscopic dusts, dusts with humidity > 5%
- Not suitable for mechanical machining of grinding and deburring on metals that produce sparks



ZB/POL [Suction benches for powders (5-30 µm UNI 11304-1), with cartridge. Complete with fan]

Model	FILTERING SURFACE m <sup>2</sup>	CARTRIDGE HEIGHT (Ø 570 MM) mm	<b>AIR FLOW RATE</b> m <sup>3</sup> /h	FAN	<b>Power</b> kW/rpm	$\Delta$ <b>P AVAILABLE</b> mm H $_2$ O	<b>MAX LOAD</b> Kg/m²	<b>A</b> mm	<b>B</b> mm
ZB/POL1	33,5	700	3600	E 353	3/2800	70	150	1210	950
ZB/POL15	57	1300	5200	E 402	4/2800	90	150	1760	1500
ZB/POL2	77	1700	6300	E 403	5,5/2800	90	150	2160	1900

#### **ZB/POL/C** [Suction benches for powders (5-30 µm UNI 11304-1), with cartridge. For centralized plants, without fan]

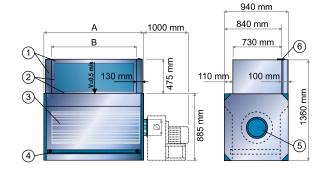
Model	Ø <b>IN</b> mm	FILTERING SURFACE m <sup>2</sup>	Cartridge height (Ø 570 mm) mm	MINIMUM RECOMMENDED AIR FLOW RATE m³/h	$\Delta  extsf{P}$ STATIC mm $ extsf{H}_{ extsf{2}} extsf{O}$	<b>MAX LOAD</b> Kg/m²	<b>A</b> mm	<b>B</b> mm
ZB/POL1C	250	33,5	700	3600	90	150	1210	950
ZB/POL15C	300	57	1300	5200	90	150	1760	1500
ZB/POL2C	350	77	1700	6300	90	150	2160	1900

**ZB/POL/S** [Suction benches for powders (5-30 µm UNI 11304-1), with cartridge, without walls. For centralized plants, without fan]

They have a smaller diameter and a lower air flow rate. The exact values depend on the type of plant

#### **COMPONENTS AND DIMENSIONS**

- 1. Removable suction walls
- 2. Suction grilles
- 3. Cartridge filter
- 4. Collection drawer
- 5. Suction inlet
- 6. Wall fixing clip



#### **OPTIONAL**

- [ZB/POL/JET] Compressed air automatic cleaning with timer
- [ZB/POL/ATEX] Atex Ex II 3D version
- [CUP/LEXAN] Lexan upper cover
- [CUP/PO] Lexan upper cover and sliding front door
- [GRL] Wooden grid, 35x30 mm size of strips
- [APE/LAT] Hinged side walls for side opening
- [PPF] Anti-scratch perforated polypropylene top (from 1000 mm to 3000 mm)

- **[CAR]** Aluminised non-woven fabric cartridge, Ø 570 mm, (ht. from 700 mm to 1700 mm)
- [P/ZB] Perforated sheet top (from 1 to 2 meters)





# **PRODUCTIONS**





# USE

- Sanding operations
- Polishing of composite materials
- Bench work in model shops
- Counter processing of fragile and delicate products
- Dusty products

# **FEATURES**

- Sturdy construction with electro-welded 2-3 mm sheet metal
- Sturdy perforated sheet top
- Upper cover
- Available with scratch-resistant perforated polypropylene top
- Coarse parts collection tray
- High performance filter cartridge with manual compressed air cleaning (with button)
- Cleaning management timer
- Removable side and front walls
- Available in version for centralized plants (ZB/POL/F/C) or already coupled to fan (ZB/POL/F)
- Available in ATEX Ex II 3D version

# **STANDARD SUPPLY**

- Fan (ZB/POL/F only)
- Collection drawer



**ZB/POL/F** [Suction benches with walls, for powders (5–30 μm UNI 11304–1), with cartridge and compressed air cleaning. Complete with fan]

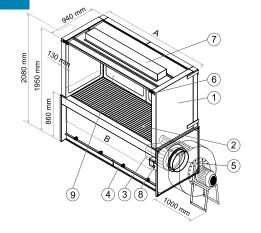
Model	FILTERING SURFACE m <sup>2</sup>	CARTRIDGE HEIGHT (Ø 540 MM) mm	<b>Air FLOW RATE</b> m³/h	FAN	<b>Power</b> kW/rpm	$\Delta$ <b>P AVAILABLE</b> mm H <sub>2</sub> O	<b>MAX LOAD</b> Kg/m²	<b>A</b> mm	<b>B</b> mm
ZB/POL/F1	33,5	700	3600	E 353	3/2800	70	150	1210	950
ZB/POL/F15	57	1300	5200	E 402	4/2800	90	150	1760	1500
ZB/POL/F2	77	1700	6300	E 403	5,5/2800	90	150	2160	1900

**ZB/POL/F/C** [Suction benches with walls, for powders (5–30 μm UNI 11304–1), with cartridge and compressed air cleaning. Without fan]

MODEL	Ø <b>IN</b> mm	FILTERING SURFACE m <sup>2</sup>	CARTRIDGE HEIGHT (Ø 540 MM) mm	MINIMUM RECOMMENDED AIR FLOW RATE m³/h	$\Delta P$ STATIC mm H $_2$ O	<b>MAX LOAD</b> Kg/m²	<b>A</b> mm	<b>B</b> mm
ZB/POL/F1C	250	33,5	700	3600	90	150	1210	950
ZB/POL/F15C	300	57	1300	5200	90	150	1760	1500
ZB/POL/F2C	350	77	1700	6300	90	150	2160	1900

# **COMPONENTS AND DIMENSIONS**

- 1. Openable side suction walls
- 2. Suction grilles
- 3. Cartridge filter
- 4. Collection drawer
- 5. Suction inlet
- 6. Wall fixing clip
- 7. Lighting lamp
- 8. Manual compressed air cleaning button
- 9. Suction front wall



#### **OPTIONAL**

- [ZB/POL/JET] Compressed air cleaning with timer
- [ZB/POL/ATEX] Atex Ex II 3D version
- [CUP/LEXAN] Lexan upper dome
- [CUP/PO] Lexan upper dome and sliding front door
- [APE/LAT] Hinged side walls for side opening
- [PPF] Anti-scratch perforated polypropylene top (from 1000 mm to 3000 mm)

- [CAR] Aluminised non-woven fabric cartridge, Ø 570 mm, (ht. from 700 mm to 1700 mm)
- [P/ZB] Perforated sheet top (from 1 to 2 meters)

# ZB POL JET







# USE

- Blowing parts cleaning operations
- Mechanical processing operations: grinding and deburring on metals that don't produce sparks
- Powder product weighing operations
- Operations with dusty substances
- Operations to regenerate toner cartridges for printers

# **FEATURES**

- Sturdy construction with electro-welded 2-3 mm sheet metal
- Sturdy perforated sheet top
- Available with scratch-resistant perforated polypropylene top
- Coarse parts collection tray
- High-performance filter cartridge with counter-current compressed air cleaning
- Removable side and front walls
- Available in version for centralized plants (ZB/POL/JET/C) or already coupled to fan (ZB/POL/JET)
- Available in ATEX Ex II 3D version

#### **STANDARD SUPPLY**

- Removable side walls and front wall
- Automatic compressed air cleaning
- Fan (only in ZB/POL/JET models)
- Collection drawer



ZB/POL/JET [Suction benches for powders (5-30 µm UNI 11304-1), with cartridge and compressed air cleaning. Complete with fan]

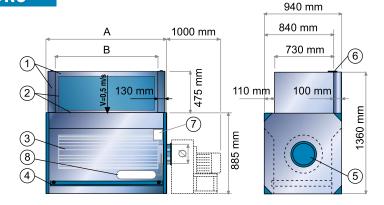
Model	FILTERING SURFACE m <sup>2</sup>	CARTRIDGE HEIGHT (Ø 570 MM)	<b>AIR FLOW RATE</b> m <sup>3</sup> /h	FAN	Power kW/rpm	$\Delta$ <b>P AVAILABLE</b> mm H $_2$ O	<b>Max Load</b> Kg/m²	<b>A</b> mm	<b>B</b> mm
ZB/POL/JET1	33,5	700	3600	E 353	3/2800	70	150	1210	950
ZB/POL/JET15	57	1300	5200	E 402	4/2800	90	150	1760	1500
ZB/POL/JET2	77	1700	6300	E 403	5,5/2800	90	150	2160	1900

**ZB/POL/JET/C** [Suction benches for powders (5–30 µm UNI 11304–1), with cartridge and compressed air cleaning. For centralized plants, without fan]

MODEL	Ø IN	FILTERING SURFACE m <sup>2</sup>	CARTRIDGE HEIGHT (Ø 570 MM) mm	MINIMUM RECOMMENDED AIR FLOW RATE m³/h	$\Delta P$ STATIC mm H $_2$ O	<b>MAX LOAD</b> Kg/m²	<b>A</b> mm	B mm
ZB/POL/JET1C	250	33,5	700	3600	90	150	1210	950
ZB/POL/JET15C	300	57	1300	5200	90	150	1760	1500
ZB/POL/JET2C	350	77	1700	6300	90	150	2160	1900

#### **COMPONENTS AND DIMENSIONS**

- 1. Removable suction walls
- 2. Suction grilles
- 3. Cartridge filter
- 4. Collection drawer
- 5. Suction inlet
- 6. Wall fixing clip
- 7. Cleaning management timer
- 8. Compressed air tank



#### **OPTIONAL**

- [ZB/POL/ATEX] Atex Ex II 3D version
- [ZB/POL] Bench execution
- [CUP/LEXAN] Lexan upper dome
- [CUP/PO] Lexan upper dome and sliding front door
- [GRL] Wooden grid, size of strips 35x30 mm
- [APE/LAT] Hinged side walls for side opening
- **[PPF]** Anti-scratch perforated polypropylene top (from 1000 mm to 3000 mm)

- **[CAR]** Aluminised non-woven fabric cartridge, Ø 570 mm, (ht. from 700 mm to 1700 mm)
- [P/ZB] Perforated sheet top (from 1 to 2 meters)